

## Technical Data Sheet

### Moplen HP510M



Polypropylene, Homopolymer

#### Product Description

Moplen HP510M is a polypropylene homopolymer. It doesn't contain slip and anti-blocking additives.

Moplen HP510M is typically used by customers for cast films. Moplen HP510M is used by customers in many different applications, such as packaging and lamination films for foodstuffs (pasta, snacks, biscuits, bakery products and confectionery), or film for packaging of flowers and books stationery.

Films made with Moplen HP510M have been reported by customers to exhibit very high transparency and high gloss.

These are typical property values not to be construed as specification limits.

Application	Food Packaging Film; Lamination Film; Stationery Film; Textile Packaging Film
Market	Flexible Packaging
Processing Method	Cast Film
Attribute	Controlled Rheology; Good Stiffness; High Clarity; High Gloss; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	9.0	g/10 min	ISO 1133-1
Density	0.90	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus	1300	MPa	ISO 178
Tensile Stress at Break	19	MPa	ISO 527-1, -2
Tensile Stress at Yield	32	MPa	ISO 527-1, -2
Tensile Strain at Break	600	%	ISO 527-1, -2
Tensile Strain at Yield	11	%	ISO 527-1, -2
<b>Thermal</b>			
Vicat Softening Temperature, (A/50)	153	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	85	°C	ISO 75B-1, -2